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SUPERIOR FLEXIBLE PACKAGING RESINS

## Marlex® 5428 Polyethylene

### LOW DENSITY POLYETHYLENE (LDPE)

This low density polyethylene is tailored for cast film applications that require:

- Excellent openability
- Suited for high speed converting
- Good clarity
- Low COF

Typical cast film applications include:

- Bakery film
- General purpose packaging

Nominal Resin Properties	English	SI	Method
Melt Index, 190 °C/2.16 kg	---	2.2 g/10 min	ASTM D1238
Density	---	0.930 g/cm <sup>3</sup>	ASTM D1505
Slip	1000	1000	---
Antiblock	10000	10000	---
Vicat Softening Temperature	209 °F	99 °C	ASTM D1525
Melting Point	232 °F	111 °C	ASTM D3418

Nominal Cast Film Properties at 1.25 mil <sup>1</sup>	English	SI	Method
Haze	7 %	7 %	ASTM D1003
Gloss, 60°	115	115	ASTM D2457
COF	0.15	0.15	ASTM D1894
Dart	---	75 g/mil	ASTM D1709
Elmendorf Tear MD	---	175 g/mil	ASTM D1922
Elmendorf Tear TD	---	250 g/mil	ASTM D1922
WVTR	0.90 g/100in <sup>2</sup> /day	14 g/m <sup>2</sup> /day	ASTM F1249
OTR	420 cm <sup>3</sup> /100in <sup>2</sup> /day	6300 cm <sup>3</sup> /m <sup>2</sup> /day	ASTM D3985

1. Produced using a smooth bore extruder at a rate of 7 lb/in die cast film line

Revision Date: August, 2021



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