

**Dipentene Dimercaptan**

Version 1.11

Revision Date 2023-10-18

According to Regulation (EC) No. 1907/2006, Regulation (EC) No. 2020/878

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1 Product identifier****Product information**

Product Name : Dipentene Dimercaptan
Material : 1102727, 1021580, 1021576, 1031449, 1021579, 1021578,
1036183, 1021577

1.2**Relevant identified uses of the substance or mixture and uses advised against**

Relevant Identified Uses : Use as an intermediate
Supported

1.3**Details of the supplier of the safety data sheet**

Company : Chevron Phillips Chemical Company LP
Specialty Chemicals
10001 Six Pines Drive
The Woodlands, TX 77380

Local : Chevron Phillips Chemicals International N.V.
Airport Plaza (Stockholm Building)
Leonardo Da Vincilaan 19
1831 Diegem
Belgium

SDS Requests: (800) 852-5530
Responsible Party: Product Safety Group
Email:sds@cpchem.com

1.4**Emergency telephone:****Health:**

866.442.9628 (North America)
1.832.813.4984 (International)

Transport:

CHEMTREC 800.424.9300 or 703.527.3887(int'l)
Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090
Mexico CHEMTREC 01-800-681-9531 (24 hours)

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South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600
 Argentina: +(54)-1159839431
 EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 Austria: VIZ +43 1 406 43 43 (24 hours/day, 7 days/week)
 Belgium: 070 245 245 (24 hours/day, 7 days/week)
 Bulgaria: +359 2 9154 233
 Croatia: +3851 2348 342 (24 hours/day, 7 days/week)
 Cyprus: 1401
 Czech Republic: Toxicological Information Center +420 224 919 293, +420 224 915 402
 Denmark: Danish Poison Center (Gifftlinjen): +45 8212 1212
 Estonia: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 Finland: 0800 147 111 09 471 977 (24 hours/day)
 France: ORFILA number (INRS): + 33 (0) 1 45 42 59 59 (24 hours/day, 7 days/week)
 Germany: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 Greece: (0030) 2107793777 (24 hours/day, 7 days/week)
 Hungary: +36-80-201-199 (24 hours/day, 7 days/week)
 Iceland: 543 2222 (24 hours/day, 7 days/week)
 Ireland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 Italy: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 Latvia: State Fire and Rescue Service, phone number: 112; Toxicology and Sepsis Clinic
 Poisoning and Drug Information Center, Hipokrāta 2, Riga, Latvia, LV-1038, phone number +371
 67042473. (24 hours.)
 Liechtenstein: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 Lithuania: +370 (85) 2362052
 Luxembourg: (+352) 8002 5500 (24 hours/day, 7 days/week)
 Malta: +356 2395 2000
 The Netherlands: NVIC: +31 (0)88 755 8000
 Norway: 22 59 13 00 (24 hours/day, 7 days/week)
 Poland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 Portugal: CIAV phone number: +351 800 250 250
 Romania: +40213183606
 Slovakia: +421 2 5477 4166
 Slovenia: Phone number: 112
 Spain: National Emergency Telephone Number of Spanish Poison Centre: +34 91 562 04 20 (24
 hours/day, 7 days/week)
 Sweden: 112 – ask for Poisons Information

Responsible Department : Product Safety and Toxicology Group
 E-mail address : SDS@CPChem.com
 Website : www.CPChem.com

SECTION 2: Hazards identification**2.1****Classification of the substance or mixture
REGULATION (EC) No 1272/2008**


Eye irritation, Category 2	H319: Causes serious eye irritation.
Skin sensitization, Category 1	H317: May cause an allergic skin reaction.
Short-term (acute) aquatic hazard, Category 1	H400: Very toxic to aquatic life.
Long-term (chronic) aquatic hazard, Category 1	H410: Very toxic to aquatic life with long lasting effects.

2.2**Labeling (REGULATION (EC) No 1272/2008)**

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Hazard pictograms	:	
Signal Word	:	Warning
Hazard Statements	:	H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H410 Very toxic to aquatic life with long lasting effects.
Precautionary Statements	:	Prevention: P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray. P273 Avoid release to the environment. P280 Wear protective gloves/ eye protection/ face protection. Response: P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P337 + P313 If eye irritation persists: Get medical advice/ attention. P391 Collect spillage.

Hazardous ingredients which must be listed on the label:

- 4802-20-4 Dipentene Dimercaptan

2.3**Other hazards**

Results of PBT and vPvB assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Endocrine disrupting properties : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients**3.1 - 3.2****Substance or Mixture**

Synonyms : 3-mercapto-beta-4-dimethyl cyclohexaneethanethiol
DPDM

Molecular formula : C₁₀H₂₀S₂

Hazardous ingredients

Chemical name	CAS-No.	Classification	Concentration	Specific Conc.
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	EC-No. Index No.	(REGULATION (EC) No 1272/2008)	[wt%]	Limits, M-factors and ATEs
Dipentene Dimercaptan	4802-20-4 225-363-4	Eye Irrit. 2; H319 Skin Sens. 1B; H317 Aquatic Acute 1; H400 Aquatic Chronic 1; H410	80 - 100	M [Acute]=10 M [Chronic]=10

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures**4.1****Description of first-aid measures**

- General advice : Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Material may produce a serious, potentially fatal pneumonia if swallowed or vomited.
- If inhaled : If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.
- In case of skin contact : If on skin, rinse well with water.
- In case of eye contact : Immediately flush eye(s) with plenty of water. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

4.2 Most important symptoms and effects, both acute and delayed**Notes to physician**

- Symptoms : No data available.
- Risks : No data available.

4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : No data available.

SECTION 5: Firefighting measures

- Flash point : 149°C (300°F)
Method: Cleveland Open Cup

- Autoignition temperature : No data available

5.1**Extinguishing media**

- Unsuitable extinguishing media : High volume water jet.

5.2**Special hazards arising from the substance or mixture**

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Specific hazards during fire fighting : Do not allow run-off from fire fighting to enter drains or water courses.

5.3**Advice for firefighters**

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Fire and explosion protection : Normal measures for preventive fire protection.

Hazardous decomposition products : Carbon oxides. Sulfur oxides.

SECTION 6: Accidental release measures**6.1****Personal precautions, protective equipment and emergency procedures**

Personal precautions : Use personal protective equipment. Ensure adequate ventilation.

6.2**Environmental precautions**

Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

6.3**Methods and materials for containment and cleaning up**

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

6.4**Reference to other sections**

Reference to other sections : For personal protection see section 8. For disposal considerations see section 13.

SECTION 7: Handling and storage**7.1****Precautions for safe handling
Handling**

Advice on safe handling : Do not breathe vapors/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

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Advice on protection against fire and explosion : Normal measures for preventive fire protection.

7.2**Conditions for safe storage, including any incompatibilities****Storage**

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

SECTION 8: Exposure controls/personal protection**8.2****Exposure controls****Engineering measures**

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

Respiratory protection : If ventilation or other engineering controls are not adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure, a supplied-air NIOSH approved respirator may be appropriate. If exposure to harmful levels of airborne material may occur, a NIOSH approved respirator that provides protection may be appropriate, such as: A positive pressure, air-supplying respirator may be appropriate if there is potential for uncontrolled release, aerosolization, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.

Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Eye protection : Eye wash bottle with pure water. Tightly fitting safety goggles.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the

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specific work-place. Wear as appropriate. Remove and wash contaminated clothing before re-use. Skin should be washed after contact. Footwear protecting against chemicals.

Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

SECTION 9: Physical and chemical properties**9.1****Information on basic physical and chemical properties****Appearance**

Form : liquid
 Physical state : liquid
 Color : Colorless to light yellow
 Odor : Mildly unpleasant

Safety data

Flash point : 149°C (300°F)
 Method: Cleveland Open Cup

Lower explosion limit : No data available

Upper explosion limit : No data available

Oxidizing properties : No

Autoignition temperature : No data available

Molecular formula : C₁₀H₂₀S₂

Molecular weight : 204,42 g/mol

pH : Not applicable

Pour point : No data available

Boiling point/boiling range : 166°C (331°F)
 at 20,00 MMHG

Vapor pressure : < 0,10 MMHG
 at 37,8°C (100,0°F)

Relative density : 1,021
 at 20 °C (68 °F)

Water solubility : partly soluble

Partition coefficient: n-octanol/water : No data available

Viscosity, kinematic : 4,79 cSt
 at 40°C (104°F)

Relative vapor density : Not applicable

Evaporation rate : No data available

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Percent volatile : > 99 %

9.2**Other information**

Conductivity : No data available

SECTION 10: Stability and reactivity**10.1****Reactivity** : Stable under recommended storage conditions.**10.2****Chemical stability** : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.**10.3****Possibility of hazardous reactions****Hazardous reactions** : Hazardous reactions: Hazardous polymerization does not occur.

Further information: No decomposition if stored and applied as directed.

10.4**Conditions to avoid** : No data available.**10.6****Hazardous decomposition products** : Carbon oxides
Sulfur oxides**Other data** : No decomposition if stored and applied as directed.**SECTION 11: Toxicological information****11.1****Information on toxicological effects****Acute oral toxicity**Dipentene Dimercaptan : LD50: 2.060 mg/kg
Species: Mouse**Dipentene Dimercaptan
Skin irritation**

: May cause skin irritation and/or dermatitis.

**Dipentene Dimercaptan
Eye irritation**

: Vapors may cause irritation to the eyes, respiratory system and the skin.

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Dipentene Dimercaptan Sensitization : Causes sensitization.

Genotoxicity in vitro

Dipentene Dimercaptan : Test Type: Ames test
Metabolic activation: with and without metabolic activation
Result: negative

Dipentene Dimercaptan Aspiration toxicity : May be harmful if swallowed and enters airways.

11.2**Information on other hazards**

Dipentene Dimercaptan Further information : Solvents may degrease the skin.
Endocrine disrupting properties : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information**12.1****Toxicity****Toxicity to fish**

Dipentene Dimercaptan : LC50: 0,099 mg/l
Exposure time: 96 h
Species: Fish
Method: QSAR modeled data

Toxicity to daphnia and other aquatic invertebrates

Dipentene Dimercaptan : EC50: 0,074 mg/l
Exposure time: 48 h
Species: Daphnia
Method: QSAR modeled data

Toxicity to algae

Dipentene Dimercaptan : EC50: 0,064 mg/l
Exposure time: 72 h
Species: algae
Method: QSAR modeled data

M-Factor

beta,4-dimethyl-3-mercaptocyclohexaneethylthiol	: M-Factor (Acute Aquat. Tox.)	10
	M-Factor (Chron. Aquat. Tox.)	10

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12.2**Persistence and degradability**

Biodegradability

Dipentene Dimercaptan : This material is not expected to be readily biodegradable. Information given is based on data obtained from similar substances.

12.3**Bioaccumulative potential**

Bioaccumulation

Dipentene Dimercaptan : This material is not expected to bioaccumulate.

12.4**Mobility in soil**

Mobility

Dipentene Dimercaptan : No data available

12.5**Results of PBT and vPvB assessment**

Results of PBT assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6**Endocrine disrupting properties**

Endocrine disrupting properties : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7**Other adverse effects**

Additional ecological information : Very toxic to aquatic life with long lasting effects.

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal., Very toxic to aquatic life with long lasting effects.

12.8**Additional Information****Ecotoxicology Assessment**

Short-term (acute) aquatic hazard

Dipentene Dimercaptan : Very toxic to aquatic life.

Long-term (chronic) aquatic hazard

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Dipentene Dimercaptan : Very toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations**13.1****Waste treatment methods**

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14: Transport information**14.1 - 14.7****Transport information**

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (DIPENTENE DIMERCAPTAN), 9, III, (149 °C c.c.)

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

UN3334, AVIATION REGULATED LIQUID, N.O.S., (DIPENTENE DIMERCAPTAN), 9, III

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (DIPENTENE DIMERCAPTAN), 9, III, (-)

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))

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90,UN3082,ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (DIPENTENE DIMERCAPTAN), 9, III

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)

UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (DIPENTENE DIMERCAPTAN), 9, III

Maritime transport in bulk according to IMO instruments

SECTION 15: Regulatory information**15.1****Safety, health and environmental regulations/legislation specific for the substance or mixture**
National legislation

Commission Regulation (EU) 2020/878 of 18 June 2020 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)

Water hazard class (Germany) : WGK 3 highly water endangering

15.2

Major Accident Hazard Legislation : 96/82/EC Update: 2003
Directive 96/82/EC does not apply

: ZEU_SEVES3 Update:
ENVIRONMENTAL HAZARDS
E1
Quantity 1: 100 t
Quantity 2: 200 t

Notification status

Europe REACH : A substance or substances in this product is not registered or notified to be registered. Importation or manufacture of this product is still permitted provided that it does not exceed the REACH minimum threshold quantity of the non-regulated substances.

Switzerland CH INV : Not in compliance with the inventory

United States of America (USA) TSCA : On or in compliance with the active portion of the TSCA inventory

Canada DSL : All components of this product are on the Canadian DSL

Australia AIIC : On the inventory, or in compliance with the inventory

New Zealand NZIoC : On the inventory, or in compliance with the inventory

Japan ENCS : On the inventory, or in compliance with the inventory

Korea KECI : A substance(s) in this product was not registered, notified to be registered, or exempted from registration by CPChem according to K-REACH regulations. Importation or manufacture of this product is still

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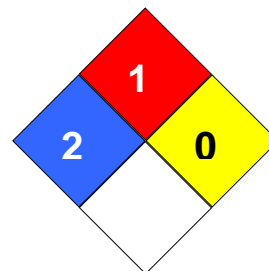
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permitted provided the Korean Importer of Record has themselves notified the substance or the exported amount does not exceed the minimum threshold quantity of the non-registered substance(s).

Philippines PICCS : Not in compliance with the inventory
 Taiwan TCSI : On the inventory, or in compliance with the inventory
 China IECSC : On the inventory, or in compliance with the inventory

SECTION 16: Other information

NFPA Classification : Health Hazard: 2
 Fire Hazard: 1
 Reactivity Hazard: 0

**Further information**

Legacy SDS Number : 43760

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet

ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AIIC	Australian Inventory of Industrial Chemicals	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic

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GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%	ATE	Acute toxicity estimate

Full text of H-Statements referred to under sections 2 and 3.

H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.